

	Print more materials, All for applications www.iemai3d.
Model	Parameters
	Temperature System:
	Printing Temperature:Max 500°C
	Hot Bed Temperature: Max 200°C, Vacuum Adsorption, Carbon Fiber Plate/Polymer Membrane
	Chamber Temperature: Max 150°C
	Filament Box Temperature: Max 65°C, Material Storage Humidity: Min 15% RH
	Temperature Secure Function: Temperature PID Auto Tuning, Temperature Stability ±2°C
	Material System:
	1.75mm Diameter 3D Printing Filament (Thermoplastic)
	Performance: PEEK, PEKK, PEI 1010/9085, PPSU, PPS Etc, Dimensional Accuracy 100mm±0.2mm
	Composite: CF-PEEK, GF-PEEK, CF-PC, CF-PA, GF-PA, CF-ABS, CF-ASA, CF-PETG, CF-PLA Etc, Dimensional Accuracy 100mm ± 0.15mm
	Engineering: PC, PA, ASA, ABS, TPU, PETG, PLA etc, Dimensional Accuracy 100mm ± 0.15mm
	Support: E-Water, E-Remove, HT-SP Etc
	Extrusion System:
	Printing Speed: Max 150mm/s Acceleration: 1000mm/s²
	Flow: 16.5mm ³ /s(0.6mm Nozzle, 100mm/s Speed, Under Condition Of PLA Printing)
	Nozzle Quantity: 2 Nozzle Modular, Electric Individual Lifting
	Cooling Method: Water Cooling (Heat Dissipation Zone) / Air Cooling (Print Part Cooling)
	Nozzle Size: 0. 4mm (Standard) / 0. 6mm (Selective)
High Temperature	Nozzle Material:Copper Alloy (Pure Materials) /Hardened Steel (Fiber Reinforced Materials)
,	Recommended Layer Thickness: 0. 05-0. 3mm
3D Printer	Motion Hardware:
35 T Timee.	XY Axis Motor: Closed Loop Drive Motor
MAGIC-HT-MAX	Z Axis Motor: High Torque Stepper Motor
MAGIC-HT-MAX	XYZ Axis Transmission: Ball Screw & Linear Guide
	Positioning Accuracy: X/Y:2.5μm Z:0.78μm
	Main Control Hardware:
	Screen: 10. 1In Color Touch Screen
	Screen Resolution Ratio:1280x800Px
	Flash Memory:1GB
	Internal Memory: 16GB
	Movement Control Chip:STM32 ARM Cortex M4 168 MHz
	Logic Control Chip:H3 ARM Cortex-A7 Quad Core 1.6GHz
	Software Functionality:
	Slicing Software: IEMAI 3D EXPERT, CURA, S3D, Prusa, OrcaSlicer Feature Functionality: Power Failure Recovery, Filament Detection, Automatic Leveling, Automatic Switch-Off,
	Dual Material Feeders Synchronize Control, Dual Nozzle Individual Lifting, Dual Nozzle XYZ Distance Calibration,
	Automatic Nozzle Cleaning, Vacuum Adsorption Platform, Temperature PID Auto Tuning, Cloud Remote OTA
	Cloud Monitor And Control (1 Account For 1 Year Free, Renewal Annually USD 150)
	Local Network Transmission And Control
	Applicable To Confidentiality Enterprises, USD 980 Permanently Authorize 3 Accounts, USD 120 For Each Additional Account
	Machine Operating System:Linux
	Motion Control Firmware:Optimized Firmware Based On Marlin 2nd Development
	Data Transmission: Ethernet, USB, WIFI
	File Formats: STL, OBJ, 3MF Etc
	Operating System: Windows10/11 64 Bits
	Size and Weight:
	Build Volume: 500*500*700mm
	Machine Size:1080*1380*1950mm
	Package Size: 1300*1600*2300mm
	Net Weight: 750KG
	Gross Weight: 850KG Electric Parameter:
	Brand: Mean Well
	Power Supply: 220V±10% 50-60Hz Max Power 6500W
	24 Hrs Average Power Consumption: 4KW/H (PEEK Printing) 0.5KW/H (PLA Printing)
	Packing List:

Machine, Tool Kits, Start-up Material Sets, Spare Parts, Slicing Software (Free)