

**ABS Technical Data Sheet(TDS)**

Physical	Condition	Test Method	Typical Value
Density		ISO 1183/B	1.06 <i>g/cm<sup>3</sup></i>
Apparent Density		ISO 60	0.66 <i>g/cm<sup>3</sup></i>
Melt Volume-Flow Rate (MVR)	220 °C / 10.0 kg	ISO 1133	5g / 10 min
Molding Shrinkage-Flow		ISO 294-4	0.42 to 0.72 %

Mechanical	Condition	Test Method	Typical Value
Tensile Modulus	3.20 mm	ISO 527-2	2270MPa
Tensile Stress	Yield, 3.20 mm	ISO 527-2/50	46.0MPa
Tensile Strain	Yield, 3.20 mm	ISO 527-2/50	2.50%
Flexural Modulus	3.20 mm	ISO 178	2350MPa
Flexural Strength	3.20 mm	ISO 178	69.0MPa

Impact	Condition	Test Method	Typical Value
Notched Izod Impact Strength	23 °C	ISO 180/A	19 <i>kJ/ m<sup>2</sup></i>
Charpy Izod Impact Strength	23 °C	ISO 170 1eA	19 <i>kJ/ m<sup>2</sup></i>

Thermal	Condition	Test Method	Typical Value
Heat Deflection Temperature	1.8 MPa, Unannealed	ISO 75-2/A	97 °C
Vicat Softening Temperature		ISO 306/B50	95 °C
Elastomers	Condition	Test Method	Typical Value
Fogging		ISO 294-4	97%

Flammability	Condition	Test Method	Typical Value
Burning Rate	2.00 mm	ISO 75-2/A	55 mm/min