

## 3D Printing Solutions For High Performance Materials



**MAGIC-HT-MAX** 

Build Volume: 500×500×700 mm

Printing Temperature: Up to 500°C

Hot Bed Temperature:: Up to 180°C

Chamber Temperature: Up to 150°C

Filament Box Temperature: Up to 65°C

Extrusion System: Individual Lifting Liquid Cooling Dual Extruder

Majority of the Materials on Market: PEEK, CF-PEEK, PEKK, CF-PEKK,

PEI 1010/9085, PPSU, PC, CF-PC, PA, CF-PA, GF-PA, ASA, ABS, CF-

ABS, PETG, HIPS, TPU, PLA, CF-PLA, PVA...

Item	MAGIC-HT-MAX	
Printing Size (L × B × H)	500×500×700 mm	
Machine Size (L × B × H)	1080×1380×1950 mm	
Packing Size (L × B × H)	1300×1600×2300 mm	
Net Weight	750 KG	
Gross Weight	850 KG	
Power	200~250 V, 50~60 Hz 6500 W	



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	Principle:	Fused Filament Fabrication	
	Extrusion System:	Individual Lifting Liquid Cooling Dual Extruder	
	Filament Diameter:	1.75 mm	
	Position Resolution:	X/Y: 2.5 μm Z: 0.78 μm	
	Printing Speed:	0 - 150 mm/s	
	Printing Platform:	Carbon Fiber Plate Or Polymeric Membrane,	
		Vacuum Absorption	
	Print Bed Temperature:	180°C	
	Heated Bed Materials:	Silicon	
	Printing Platform Auto Calibration:	Support	
	Power Failure Recovery:	Support	
	Supporting Materials:	PEEK, CF-PEEK, PEKK, CF-PEKK, PEI 1010/9085,	
Common		PPSU, PC, CF-PC, PA, CF-PA, GF-PA, ASA, ABS,	
		CF-ABS, PETG, HIPS, TPU, PLA, CF-PLA, PVA	
	Layer Thickness:	0.05 – 0.3 mm	
	Nozzle Diameter:	0.4 mm (Default), 0.6 mm, 0.8 mm, 1.0 mm	
		(Choosable)	
	Extruder Temperature:	500 °C	
	Connection Control:	Wi-Fi, LAN, USB Port, SD Card	
	Suggest Operating Environment:	15-30°C, relatively humidity 10-90%, No	
		Moisture Condensation	
	Storage Temperature:	-25 - 55 °C, relatively humidity 10-90%, No	
		Moisture Condensation	
	Technology Certification:	CE, RoHS	
	Air Filter:	Activated Carbon Filters (Choosable)	
	Supplied Software:	IEMAI 3D EXPERT, Cura, Simplify3D	
	Operating System:	Windows 64 Bit	
Software	File Type:	STL, OBJ, 3MF	
	Output:	GCODE	
	Power Failure Recovery		
	Filament Absent Warning		
	Auto-Shut Down System		
	Liquid-Cooling System		
	Camera Monitoring		
Features	Auto Calibration		
	Vacuum Adsorption Platform		
	Extruder Auto-Cleaning		
	Dual Extruder Modularization		
	Filament Moisture-Proof Storage		
	Thament Wolstare Trool Storage		